



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5388-1
Job Sheet 167468



Part No: D5388-1

Job Qty: 4 ea

Part Name: Stub Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/16/17	0.00	0.00	Start Up Large Fab1		OK 17/12/22
110	Waterjet	4 pcs		11/16/17	0.00	0.62	Waterjet1		OK 17/12/22
120	QC	4 pcs		11/16/17	0.00	0.00	QC2		OK
130	QC	4 pcs		11/16/17	0.00	0.00	QC8		OK
140	Brake NC	4 pcs		11/16/17	0.07	0.51	Brake NC 2		OK
150	QC	4 pcs		11/16/17	0.00	0.00	QC5		OK
160	Large Fab	4 pcs		11/16/17	0.00	5.00	Large Fab 2		OK
170	QC	4 pcs		11/16/17	0.00	0.00	QC9		OK
180	QC	4 pcs		11/16/17	0.00	0.00	QC5		OK
190	HandFinish	4 pcs		11/16/17	0.00	0.32	HandFinish1		OK
200	QC	4 pcs		11/16/17	0.00	0.00	QC7		OK
210	Powdercoat	4 pcs		11/17/17	0.00	0.11	Powdercoat4		OK
220	QC	4 pcs		11/17/17	0.00	0.00	QC3		OK
230	Packaging	4 pcs		11/17/17	0.00	0.00	Packaging3	5/22/18	OK
240	QC21-SA	4 Ea		11/17/17	0.00	0.00	QC21		OK

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	3	82	0	0

Part Specifications

Specifications could not be found.

Plex 11/1/17 8:53 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S026771



Stub Cover

PART NO: D5388 - 1

Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 12/22/17
Job No: 167468

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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D5388-1 Revision: Stub Cover														
240	QC21-SA	S026771	167468	4 Ea	0	S026771	ST224B	Bin	Stock	12/22/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: M6061T6S.063 Revision: 6061-T6 .063 Sheet														
100	Receive sf	S026770	167468	0 sf	0	M138173	Start Up Large Fab-1		Stock	12/22/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		4	0									

Plex 1/19/2018 8:37 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					